

What is Claimed:

1. A pressurizable can assembly capable of dispensing a product disposed therein, said can assembly comprising:
 - a body including a body sidewall and a seam portion;
 - an enclosed lower portion disposed at a bottom of the body;
 - a cap including a cap sidewall and a seam portion; the body seam portion and the cap seam portion forming a seam securing the body to the cap;
 - a nozzle assembly disposed at an upper portion of the cap;
 - a throat formed between a portion of the body and a portion of cap, a distal portion of the throat terminating at the seam; and
 - an inner container disposed at least partly in the can body, the inner container having a peripheral thickened portion at an upper edge thereof, said thickened portion being disposed in the throat and spaced apart from the seam.
2. The can of claim 1 wherein the body includes a neck and the cap includes a neck.
3. The can of claim 2 wherein the throat is formed between the body neck and the cap neck.
4. The can of claim 3 wherein the throat comprises a constriction that opens into an annulus.
5. The can of claim 4 wherein the thickened portion of the inner container includes a bulbous end.
6. The can of claim 5 wherein the bulbous end is disposed in the annulus.
7. The can of claim 6 wherein the inner container includes an outwardly oriented flange, the bulbous end being disposed on the periphery of the flange.

8. The can of claim 7 wherein the thickened portion includes an outer thickened portion that is disposed in the constriction and an inner thickened portion having a thickness greater than the outer thickened portion, the outer thickened portion being proximate the bulbous end.
9. The can of claim 8 wherein the inner thickened portion prevents the flange from moving outwardly in the throat.
10. The can of claim 2 wherein the body seam portion is disposed at a distal end of the body neck and the cap seam portion is disposed at a distal end of the cap neck.
11. The can of claim 10 wherein the body neck extends radially outwardly from the body sidewall and the cap neck extends radially outwardly from the cap sidewall.
12. The can of claim 11 wherein the body neck and the can neck extend upwardly.
13. The can of claim 1 wherein the seam is a rolled seam.
14. The can of claim 13 wherein the seam has an outermost diameter that is smaller than an outermost diameter of the seam is smaller than an outermost diameter of the can assembly.
15. The can of claim 14 wherein the seam outermost diameter is smaller than a diameter of the body sidewall.
16. The can of claim 13 wherein the rolled seam is a double seam.
17. The can of claim 13 wherein the seam portion of the body is a seaming panel and the seam portion of the cap is a seaming panel.
18. The can of claim 1 wherein the enclosed lower portion includes a bottom end that is seamed to a bottom portion of the can sidewall.

19. The can of claim 1 wherein the enclosed lower portion is integrally formed with the can body.
20. The can of claim 1 wherein the inner container is a bag.
21. The can of claim 20 wherein the bag is formed of a material comprising nylon.
22. A method of forming a can assembly for dispensing a product under pressure, comprising the steps of:
 - a) providing a body including a body sidewall, a neck, and a seam portion disposed at a distal portion of the neck;
 - b) providing a cap including a cap sidewall and a seam portion;
 - c) providing an inner container including a flange having a bulbous end;
 - d) placing the flange of the inner container between the cap and the body such that (i) the bulbous end is disposed in an annulus formed between the body neck and the cap neck and (ii) a portion of the flange radially inward from the bulbous end is disposed in a constriction formed between the body neck and the cap neck proximate the annulus; and
 - e) rolling the body seam portion and cap seam portion together to form a seam, whereby the seam is spaced apart from the bulbous end of the flange.
23. The method of claim 22 wherein the step of 22.c) providing an inner container comprises thermoforming the inner container.
24. The method of claim 23 wherein thermoforming the inner container comprises the steps of:
 - a) heating a billet;
 - b) disposing the billet into a mold;
 - c) deforming a portion of the billet to form the flange of the inner container; and
 - d) deforming another portion of the billet to form the body of the inner container.
25. The method of claim 24 wherein the step of 24.c) deforming said portion of the billet includes deforming a periphery of the billet between a top mold flange and a

bottom mold flange, wherein a space between the top mold flange and bottom mold flange has a shape corresponding the bulbous end of the inner container flange.

26. The method of claim 25 wherein at least one of the top mold flange and the bottom mold flange are movable to enable removal of the thermoformed bag.
27. The method of claim 25 wherein the step of 24.c) deforming said other portion of the billet includes deforming a central portion with a stretch rod and blow air.
28. The method of claim 22 further comprising the steps of installing a nozzle in a top opening of the cap.
29. The method of claim 22 further comprising the steps of filling an interior of the inner container and pressurizing the can assembly at an exterior of the inner container.